

#### ABSTRACT OF THE DISCLOSURE

5 The present invention provides an osmotic device containing controlled release  
licofelone and, optionally, a rapid release licofelone in an external coat. The osmotic  
devices provide a controlled release of licofelone to maintain therapeutically effective  
levels of licofelone in plasma when administered once per day. The device is useful for  
the treatment of osteoarthritis, rheumatoid arthritis, and inflammatory related disorders.  
The present devices provide licofelone according to specific release profiles in  
combination with specific formulations.

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